



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D3214-1
Job Sheet 172452



Part No: D3214-1

Job Qty: 10 ea

Part Name: Decal



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 2/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP A 04.04.15 New issue KJ/RF IPP Rev:B Now 6061-T6 06-06-23 JLM IPP REV C:NOW ON WATERJET 13-02-08 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	2/17/18	2/17/18	0.00	0.00	Start Up Waterjet		pc 18/02/20
100	Waterjet	10 pcs	2/17/18	2/17/18	0.00	0.45	Waterjet1		pc 18/02/20
110	QC	10 pcs	2/17/18	2/17/18	0.00	0.00	QC2 Waterjet-1		pc 18/02/20
112	QC	10 pcs	2/17/18	2/17/18	0.00	0.00	QC8-2		38
120	HandFinish	10 pcs	2/17/18	2/17/18	0.00	0.33	HandFinish1		18-02-20
130	Powdercoat	10 pcs	2/17/18	2/17/18	0.00	0.23	Powdercoat4		BK 18-2-21
140	QC	10 pcs	2/17/18	2/17/18	0.00	0.00	QC3		38
150	CNC Vertical Machining	10 pcs	2/19/18	2/19/18	0.24	2.38	HAAS1-3		KT 18-02-26
160	QC	10 pcs	2/19/18	2/19/18	0.00	0.00	QC2 Machining-2		KT 18-02-26
180	Packaging	10 pcs	2/19/18	2/19/18	0.00	0.00	Packaging3-1	Storage	FEB 27 2018
190	QC21-SA	10 Ea	2/19/18	2/19/18	0.00	0.00	QC21		FEB 27 2018

Part Op 100 - CUT AS PER DWG

Descriptions: 130 - START TIME: 10:50 U.T. 300° FINISH: 11:20. M 138700.

150 - Engrave text as per Folio FA394 and Dwg D3214

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	.7430 sf (.0743 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	1	181	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
Container No: S043606
Part: D3214-1
Job No: 172452
Serial No/Batch: S043606
Revision: D3214
Inspector:
Date: 02/20/18



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